

# Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The Manufacturer

**NLMK Clabecq S.A.**  
**Rue de Clabecq 101**  
**1460 Ittre**  
**Belgium**

is qualified for the fabrication stage

**Hot rolling including heat treatment**

used in the manufacture of

**Heavy plates**

in accordance with Deutsche Bahn standard DBS 918002- 02.

**Manufacturer's mark used:**



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures and test results for rolled products
- Statistical analyses of tests performed on rolled products
- Results of the audit and visit to the rolling mill

**Grades and qualities up to and including**

**S 355 in accordance with DIN EN 10025-2 to DIN EN 10025- 5**  
**Heavy plates of thicknesses up to and including 40 mm**

**The scope of the valid certificate for internal production control**  
**in accordance with the CPR shall also apply.**

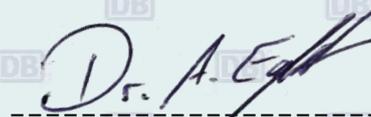
Qualification valid until: **31 March 2024**

Deutsche Bahn AG

Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 22 March 2022

  
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Thomas Müller

  
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Dr Alireza Eghdam

**General provisions:**

1. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, must be informed in due time if the conditions for obtaining the HPQ have changed significantly. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, can request that a repeat inspection be carried out at the manufacturing plant if necessary.
2. If doubts arise concerning the suitability of the manufacturer and/or if the quality requirements for the products are not met, Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, reserves the right to conduct unannounced site inspections at the manufacturer's expense at any time.
3. This certificate can be withdrawn, modified or restricted at any time with immediate effect and without compensation if the conditions under which the certificate was granted have changed or if the provisions of this certificate are not met. In case of a withdrawal of the HPQ, the manufacturer is obliged to immediately remove all issued HPQ certificates that are publicly available, including any references to their ownership.
4. If the HPQ is to be extended, the manufacturer must coordinate the dates and terms of the extension with Deutsche Bahn AG, Infrastructure Procurement, Supplier Management and Quality Assurance at least three months prior to the expiry of the validity of the HPQ or before the date of the next inspection.