



भारतीय मानक ब्यूरो  
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय  
भारत सरकार

**BUREAU OF INDIAN STANDARDS**  
Ministry of Consumer Affairs, Food & Public Distribution  
Government of India

**AIRMAIL/SPEED POST**

Our Ref: FMCD/L-4100128873

03-04-2023

Subject: Grant of BIS Certification Marks Licence No. CM/L-4100128873 as per IS 3748 : 1990

**M/s NLMK Verona S.p.A**  
**Vallese Di Oppeanso(VR),**  
**Via Antonio Salieri, 22**  
**Italy**

Dear Sir,

1. With reference to your application (A-4102295), we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Name of the Product	Tool and Die Steels	
Steel Designation	T90Mn6WCr2 T55NiCrMo3 XT35Cr5Mo1V3 XT35Cr5MoV1	
Condition of Supply	Forged and annealed	Hot rolled and annealed
Variety/Size/Shape	Flats of thickness 20 mm to 1100 mm; Width 1000 mm to 3000 mm; Length upto 12000 mm	Flats of thickness 20 mm to 400 mm; Width 1000 mm to 3000 mm; Length upto 12000 mm
Optional Requirements	Without optional requirements	

The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.

2. The number assigned to this licence is **CM/L-4100128873** which has been made operative from **29-03-2023** and is valid upto **28-03-2024**. The licence number should invariably be referred to in your future correspondence.

According to Sub-Paragraph (1) & (3) of Paragraph 5 of Scheme-I of Schedule-II under Bureau of Indian Standards (Conformity Assessment) Regulations, 2018, the annual licence fee of Rs 1000.00 and the marking fee for use of Standard Mark as per Annexure-I of Scheme-I of BIS (Conformity Assessment) Regulations, 2018 is payable by you with effect from **29-03-2023** for the period of validity of licence in advance.

3. Minimum Marking fee stipulated in Annexure-I of Scheme-I of BIS (Conformity Assessment) Regulations, 2018 is payable by you regardless of the fact whether you actually mark your product or not with the Standard Mark. Our receipt **No. HQNDNT2022001773 dated 29 March 2023 for Rs 1,45,421.00/-** for the licence fee and the minimum marking fee for the first operative period is enclosed.

4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher, shall be payable by you at the time of renewal.

मानक भवन, 9, बहादुरशाह जफर मार्ग, नई दिल्ली 110002

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5. With a view to streamlining the reporting of quantity marked, calculation and collections of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal and the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expiry date shall be taken into account for calculating the marking fee payable.

6. The Scheme of Inspection and Testing as specified by BIS will have to be implemented by your organization strictly and completely. The supervision of the operation of the scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us and when these takes place.

7. The designs of the Standard Mark for marking the above product should be as per dimensions specified under annexure of scheme I of Schedule II of BIS Conformity Assessment Regulations, 2018. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions may be used as far as possible.

8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc, will be destroyed/obliterated.

9. The Licence is granted for your manufacturing premises situated at **Vallese Di Oppeanso(VR), Via Antonio Salieri, 22 Italy** and the rights and privileges under the licence shall not be exercised by any other firm/company/factory, etc. This licence is not transferable. In the event of shifting of the manufacturing and testing equipment from the licenced premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by BIS in respect of manufacturing and testing facilities available there and the address of the new premises is enclosed in the licence.

10. You are requested to furnish the Agreement for grant of licence, duly executed on a non-judicial stamp papers of Rs.100.00, incorporating the terms and conditions of the BIS certification marks licence granted to you, as per the format prescribed at form IX under scheme I of schedule II of BIS Conformity Assessment Regulations, 2018 within 15 days of issue of the letter.

11. You are required to furnish a Bank Guarantee for USD 10,000 (US Dollars ten Thousand only) issued by any Bank to the satisfaction of BIS by way of performance security Bond for due compliance of the provisions of the BIS Act, 2016, the Rules and Regulations framed thereunder, and the terms and conditions of this agreement, as per format prescribed at form XI under scheme I of schedule II of BIS Conformity Assessment Regulations, 2018 within 45 days of issue of this letter.

12. You are also required to submit an Indemnity Bond to declare BIS harmless and indemnified in respect of any third-party claims with regard to conformity of your products to the correspondence Indian Standards under the aforementioned BIS licence granted to you, as per format prescribed at form X under scheme I of schedule II of BIS Conformity Assessment Regulations, 2018 within 15 days of issue of this letter.

13. Kindly acknowledge receipt of this letter.

**Notes:** (1) **Performance Bank Guarantee (PBG)** (para 11 above) shall be issued by any Bank having RBI approved branch in INDIA. Original PBG shall be endorsed & routed / forwarded through the Indian branch.

(2) Kindly note that if the time norms indicated in para 10, 11, and 12 above are not complied with, BIS may be constrained to take actions as per norms including stoppage of marking for the licence.

Thanking you.

Yours faithfully,



**Praveen Khanna**  
**Sc. F & Head (FMCD)**

Copy to : **Mr Nitin Kumar Gupta**  
**D-29m Second Floor, Saket,**  
**South Delhi New Delhi-110017**



(Licence No. CM/L-4100128873)

**Conditions of the licence**

- (1) The design of Standard Mark shall be identical to the facsimile given in the licence.
- (2) The photographic enlargement or reduction of the Standards Mark may also be used, unless otherwise specified by the Bureau.
- (3) The licensee shall be responsible for the conformity of the goods, article, process, system or service to the Indian Standard in relation to which Standard Mark is used or applied.
- (4) The licensee shall not use the Standard Mark in relation to goods, articles, process, system or service which are non-conforming or outside the scope of the licence.
- (5) If goods and articles in relation to which a Standard Mark has been used do not conform to the requirements of the relevant standard, the Bureau may direct the licensee or his representative to recall such non-conforming goods.
- (6) The Standard Mark shall not be used or applied in relation to any goods, article, process, system or service during deferment or suspension, or after expiry or cancellation of the licence.
- (7) The licensee shall comply with the provisions of the conformity assessment scheme under which licence is granted, including labeling and marking requirements.
- (8) The licensee shall maintain records as specified by the Bureau from time to time.
- (9) The licensee shall provide the Bureau all assistance in connection with carrying out inspection or audit at its premises.
- (10) The licensee shall provide information relating to production and use or applying of Standard Mark as and when it is required by the Bureau.
- (11) If the licence is granted to use or apply Standard Mark on goods or articles, the licensee shall provide the list of consignees, distributors, dealers or retailers to whom goods or articles with Standard Mark is supplied.
- (12) The licence shall not be transferred to any person without approval of the Bureau.
- (13) If a complaint regarding quality of any goods, article, process, system or service bearing Standard Mark is established, the Bureau may direct the licensee or his representative to repair or replace or reprocess the standard marked goods and articles.
- (14) The Bureau shall have the right to amend any of the conditions of licence by giving a notice of not less than one month to the licensee



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**BUREAU OF INDIAN STANDARDS**  
Ministry of Consumer Affairs, Food & Public Distribution  
Government of India

AIRMAIL/SPEED POST

Our Ref: FMCD/L- 4100128873

Date 29-08-2023

Subject: BIS Certification Marks Licence no. CM/L- 4100128873 as per IS 3748 : 1990

M/s NLMK Verona S.p.A  
Vallese Di Oppeanso(VR),  
Via Antonio Saleri, 22  
Italy

Dear Sir,

The endorsement sheet regarding **Revision of Indian Standard** given in original schedule of licence is enclosed. This may be annexed to the original licence document available with you.

Thanking you.

Yours faithfully,

(Veerendra Kumar Rawat)  
Sc. D (FMCD)

Encl: As above

Copy to: Mr. Nitin Kumar Gupta  
D-29m Second Floor Saket,  
South Delhi New Delhi-110017

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FMCD  
ATTACHMENT TO LICENCE NO. CM/L- 4100128873

CM/L-	NAME OF THE LICENSEE WITH THE FACTORY ADDRESS	PRODUCT	IS
4100128873	NLMK Verona S.p.A Vallese Di Oppeanso(VR), Via Antonio Saleri, 22 Italy	Tool and Die Steels	3748 : 1990

ENDORSEMENT NO. 01 DATED 30.08.23

Consequent upon the revision of IS 3748 : 1990 as IS 3748 : 2022 the Indian Standard number specified in the schedule of the licence stands revised as under with effect from **Twenty Eight August, Two Thousand Twenty Three.**

3748 : 2022

And the scope of license given in original schedule of license is revised as per IS 3748 : 2022 & consolidated scope is given here as under.

Name of the product	Steel Designation	Manufacturing Process	Heat Treatment Condition at Delivery	Product form and Size
Tool Steels	Alloy Cold Work Tool Steels 95MnWCr5	Forging/ Hot Rolled	Annealed (+A)	Forged: Flats of thickness 20mm to 1100mm; Width 1000mm to 300mm; Length upto 12000mm
	Hot Work Tool Steel 55NiCrMoV7 X37CrMov5-1 X40CrMoV5-1			Rolled: Flats of thickness 20mm to 400mm; Width 1000mm to 3000mm; Length upto 12000mm

Other terms and conditions of the Licence remain the same

  
(Veerendra Kumar Rawat)  
Sc. D (FMCD)





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**BY AIRMAIL/SPEED POST**

Our Ref : FMCD/L- 4100128873

Subject : BIS CERTIFICATION MARKS LICENCE NO. CM/L-4100128873

M/s NLMK Verona S.p.A  
Vallese Di Oppeanso(VR),  
Via Antonio Salieri, 22  
Italy

Dear Sir,

We are forwarding herewith Licence Endorsement Sheet **regarding inclusion of new varieties** for your reference and record please. Kindly acknowledge the receipt

Thanking you.

Yours faithfully,

  
(Veerendra Kumar Rawat)  
Sc-D (FMCD)

CC: Mr Nitin Kumar Gupta  
D-29m Second Floor,  
Saket, South Delhi,  
New Delhi-110017.

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"For detailed information on BIS, consult the e-BIS Portal (www.manakonline.in) / Please use BIS CARE APP for verification of ISI-marked goods and hallmarked gold jewellery"



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FMCD

ATTACHMENT TO LICENCE NO. CM/L- 4100128873

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100128873	M/s NLMK Verona S.p.A Vallese Di Oppeanso(VR), Via Antonio Salieri, 22 Italy	Tool Steels	IS 3748 : 2022

ENDORSEMENT NO. 02

Dated 20.10.23

The following addition in the scope of licence has been approved by the Bureau with effect from Twentieth October Two Thousand Twenty Three.

Grade Designations	40CrMnNiMo8-6-4
Manufacturing Process	Forged or Hot Rolled
Heat Treatment Condition at delivery	Quenched and Tempered (+QT)
Product form and Size	Forged: Flats of thickness from 20 mm up to and including 1100 mm and width from 1000 mm up to and including 3000 mm, length up to 12000 mm Rolled: Flats of thickness from 20 mm up to and including 1100 mm and width from 1000 mm up to and including 3000 mm, length up to 12000 mm
Optional Requirements	Without optional requirements

Other terms and conditions of Licence remain the same.

  
(Veerendra Kumar Rawat)  
Sc-D(FMCD)