

Déclaration of performance

(according to regulation EU N°305/2011)

1) strip **S275JR** according EN 10025-2:2004

to be used in metallic structures

2)

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CE marking notify body
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system of assessment and verification of constancy of performance of the product according annex V:

Notified factory production control certification body N° 1148 performed :
-the initial inspection of the manufacturing plant and of factory production control
-the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control

Essential characteristic	performance	Harmonised technical specification
tolerances on dimensions and shape	dimension EN 10051 flatness EN 10051	EN 10025-1 :2004
Yield strength	Nominal thickness (mm)	values Min (Mpa)
	>= <=	
	1,5 12,7	275
Tensile strength	Nominal thickness (mm)	values (Mpa)
	>= <=	Min Max
	1,5 2,99	430 580
	3 12,7	410 560
elongation	Nominal thickness (mm)	values Min (Mpa)
	> <=	min (%) sample
	1,5 2	15 A80
	2 2,5	16 A80
	2,5 2,99	17 A80
	3 12,7	21 A50
Impact strength	Nominal thickness (mm)	values Joules
	1,5 - 12,7 mm	27 J at + 20°c
Weldability CEV	Nominal thickness (mm)	values %
		max 0,40
Durability	Nominal thickness (mm)	values max %
	1,5 - 12,7 mm	C 0,21 Mn 1,5 P 0,035 S 0,035 N 0,012 Cu 0,55

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 2.
signed for and on behalf the manufacturer by :

P Lesenfans
Quality & metallurgy dpt

16th November 2015

