

STATEMENT OF RECOGNITION OF TEST LABORATORY No. REC016222X5/001

This is to state that the following laboratory has been found in compliance with the requirements of the RINA "RULES FOR RECOGNITION OF TEST LABORATORIES" for the performance of the tests listed in the attachment to this Statement

Description Laboratory Recognition

Type FERRITIC STEEL PLATES FOR LOW TEMPERATURE

SERVICES

HIGHER STRENGTH HULL STEEL PLATES AND

SECTIONS

NORMAL STRENGTH HULL STEEL PLATES

Applicant NLMK Clabecq SA

Rue de Clabecq 101

1460 Ittre BELGIUM

Manufacturer NLMK Clabecq SA
Place of manufacture Rue de Clabecq 101

1460 Ittre BELGIUM

Reference standards RINA Rules for Recognition of Test Laboratories

Issued in RINA Belgium Survey Station on April 22, 2022. This Certificate is valid until May 4, 2027



This certificate consists of this page and 1 enclosure

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CERTIFICATE OF APPROVAL OF MANUFACTURERS OF

No. FAB016222X5

This is to certify that the manufacture of the product identified below is in compliance with the applicable requirements of the RINA Rules for the Approval of Manufacturers of Materials.

Normal strength hull steel plates Description

GRADES A-B-D-E Type Applicant **NLMK Clabecq SA**

Rue de Clabecq 101

1460 Ittre BELGIUM

RINA Rules for the approval of manufacturers of materials Reference standards

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Paul Wylock Marine Surveyor RINA Belgium BVB

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CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS No. FAB016222X5/001 Enclosure – Page 1of 1

APPROVAL CONDITIONS

Steel Making: Basic Oxygen Converter

Casting Process: Continuous casting

Deoxidation practice, condition of supply and thickness:

Steel Grades	Deoxidation practice and fine	Condition of supply and max
	grained elements	thickness
A	Killed, Al-fine grained	Any up to 90mm
		N up to 100 mm
В	Killed, Al-fine grained	Any up to 90mm
		N up to 100 mm
D	Killed, Al-fine grained	TM up to 90mm + NR
		N up to 100 mm
E	Killed, Al-fine grained	TM up to 25mm
		N up to 50 mm

Note: N Normalised conditions; TM Thermo mechanical rolling; NR Normalizing rolling.

Chemical composition and mechanical properties: in accordance with the RINA Rules with more stringent impurities limits (S<0,010%, P<0,025%) for thickness over 50mm.

Survey conditions: The plates are to be in compliance in all respects with the relevant RINA rules and are to be tested accordingly.

General conditions for the approval:

- The approval is granted on condition that the RINA rules for the approval, manufacture, testing and certification of materials are complied with in all respects.
- RINA is to be notified of any changes of materials, manufacturing process, quality control
 routines that may affect the validity of this certificate.







CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS

No. FAB016222X5/002

This is to certify that the manufacture of the product identified below is in compliance with the applicable requirements of the RINA Rules for the Approval of Manufacturers of Materials.

Description Higher strength hull steel plates and sections

GRADES AH32 - DH32 - EH32 - AH36-Type

DH36-EH36-AH40-DH40-EH40

NLMK Clabecq SA Applicant

Rue de Clabecq 101

1460 Ittre BELGIUM

RINA Rules for the approval of manufacturers of materials Reference standards

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RINA Services S.p.A.

Paul Wylock Marine Surveyor RINA Belgium BVBA

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CERTIFICATE OF APPROVAL OF MANUFACTURERS OF MATERIALS No. FAB016222X5/002 Enclosure – Page 1 of 1

APPROVAL CONDITIONS

Steel Making: Basic Oxygen Converter

Casting Process: Continuous casting

Deoxidation practice, condition of supply and thickness:

Steel Grades	Deoxidation practice and fine grained elements	Condition of supply and max thickness
AH32-DH32-AH36-DH36	Killed, Al + Nb Fine grained	TM up to 25mm + NR N up to 100 mm
EH32-EH36	Killed, Al + Nb Fine grained	TM up to 25mm N up to 50 mm
AH40-DH40-EH40	Killed, Al + Nb Fine grained	TM or N up to 25 mm

Note: N Normalised conditions; TM Thermo mechanical rolling; NR Normalizing rolling.

Chemical composition and mechanical properties: in accordance with the RINA Rules with the following more stringent limits

- S<0,010% and P<0,025% for thickness over 50mm.
- C<=0,10% for plates rolled with the thermos mechanical rolling procedure

Survey conditions: The plates are to be in compliance in all respects with the relevant RINA rules and are to be tested accordingly.

General conditions for the approval:

- The approval is granted on condition that the RINA rules for the approval, manufacture, testing and certification of materials are complied with in all respects.
- RINA is to be notified of any changes of materials, manufacturing process, quality control
 routines that may affect the validity of this certificate.

